



B. Stephen Cooperage, Inc.

Complete Drum Reconditioning and Removal Service

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HSC

Instructions for Set-up & Closure

Component List:

- (1) HSC Box
- (1) HSC Lid
- (1) 6 mil Poly Liner
- (9) Roofing Nails
- (2) 1/2" x 17' Polypropylene Straps
- (1) Roll of 3M 375 Box Sealing Tape 48mm x 50m
- (1) Pallet: 42" x 42" 2-Way Entry Wood Pallet



Step 1) Place the box on a level surface. Erect the outside of the box. Lay the box on the side, and center the bottom flap on pallet.

Step 2) Using the (9) supplied nails, secure the box to the pallet by nailing three rows of three evenly spaced nails. Two rows of nails 3" from the side edge, and 1" from the front and back edge and one row of nails down the middle of the flap.

Step 3) Fold in the remaining flaps to be sure the nails are not exposed to the liner, and pull the container upright.

Step 4) Insert the supplied liner, and fold the excess liner over all 4 edges.

Step 5) Fill the box

Step 6) Once the box is full, twist the liner clockwise a minimum of 1 full turn, and secure with 12" of the supplied tape at least 9" from the top of the liner.

Step 7) Assemble the lid and place on the box

Step 8) Place the two 1/2" straps through the pallet and across the top of the box.

Connect and tighten them to secure lid to box and box to the pallet.