

Third-Party Laboratory Assembly and Closure Instructions

Same as Customer or Filler's (End-User's) Assembly and Closure Instructions.

Equipment used to prepare the packages for testing

- Tape dispenser- ULINE, 2" wide hand-held, #H-150
- Tape dispenser- ULINE, 3" wide hand-held, #H-596
- Glue gun- 3M Industrial, Set @ 220° F, # 75S9
- Poly bag sealer- MEC roller style, Set @ 410° F, #ME-803HW
- Bander - ULINE H-540/ H-572 strapping tensioner
- Hand applied
- Other: Standard Hammer

Customer or Filler's (End-User's) Assembly & Closure Instructions

Assembly and Closure Instructions:

1. Place the wooden pallet on a flat surface
2. Square up the corrugated IBC on the pallet
3. Lay the corrugated IBC on its side using one bottom major flap to line it up to the center of the pallet. Nail 1 nail firmly into each corner of the flap, securing the flap to the pallet top deck boards. Fold in the opposite major flap and return the IBC to the upright position.
4. Open the poly liner and carefully insert the liner into the corrugated IBC making sure the bottom is tucked into each corner and all the excess slack is removed by pulling and draping the poly liner over the outside edge of the IBC.
5. Fill the container to the correct level or weight.
6. Secure the poly liner closed, gather up the bag material at the top and with a twisting motion create a "neck" at the top of the bag. Place one strip of 2" wide PS poly tape around the neck to secure the bag closed. The tape should be located approximately 12" from the top edge of the bag.
7. Secure the corrugated IBC, Place the lid lengthwise on top of the box. Run the poly banding lengthwise through the pallet, up over the top of the Box and Lid. Feed the band through the buckle and pull tight. The corner of the lid will crush in approximately .125" when the tension is correct. The poly banding is located approximately 8" in from each side.

Section 5 - Drawings and Pictures of Packaging Components

Pictures

